

# SUNRISE PM-120LT

## Punching Machine

120 Tonne



**SUNRISE PM-120LT Punching Machine**



Optional Bar Shearing



Optional Channel Shearing



Optional Angle Shearing



Optional Flat Bar Shearing



Optional Rectangular Notcher

**Description**

Special designed hydraulic cylinder enables the machine to retract faster, also makes our cylinder slimmer, which brings a better appearance to the machine.  
 Ranging from 35 to 200 tonnes of punching capacities , combined with different throat depths to choose, provides a complete range of models to meet the customer's different requirements.  
 All optional tooling used on the punching station of S/SD ironworkers can also be used on the PM models, turning the punching machine into an universal machine.

- Also Available
- CNC Models with features like:
  - Hydraulic material clamping
  - Auto datum point
  - Transfer ball table
  - MODELS AVAILABLE 35T TO 200T

Taiwanese Punching Machine



## SUNRISE PM-120LT Punching Machine

### Features

- Specially designed hydraulic circuit system provides high performance, efficiency and accuracy
- Throat depth of 510mm
- C-type rigid frame structure
- A 2-hole overhang die holder and a 2-piece gauging table are provided as standard equipment
- Complete range of optional attachments
  
- Pre-Commissioning:
  1. Punching machine is run & tested prior delivery
  2. Hydraulic oil is included with machine

### Specifications

<b>ORDER CODE</b>	P197
<b>Model</b>	PM-120LT
<b>Punching Pressure</b>	120 Tonne
<b>Punching Table Feed Type</b>	Manual
<b>Punching Table Feed Type</b>	700 x 700mm
<b>Punching Capacity - Mild Steel</b>	Ø32 x 27mm
<b>Diameter X Thickness - Mild Steel</b>	Ø50 x 17mm
<b>Channel Flange Punching (h)</b>	180mm
<b>Throat Depth</b>	510mm
<b>Maximum Stroke Length</b>	100mm
<b>Cycle/min (20mm Stroke)</b>	26
<b>Table Working Height</b>	1050mm
<b>Motor</b>	10HP
<b>Voltage</b>	415V
<b>Weight (nett)</b>	3080kg