

SHAW MACHINERY

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P171 Hydraulic Punch & Shear IW-45K



Code: P171
Model: IW-45K
Capacity: 45 Tonne
Weight (Nett): 940
Dimensions: 105 x 76 x 159

Description

BAR SHEAR

Adjustable hold-down for cleaner cut
Single multi-hole hold-down
Optional equipment for cropping channel, tee and I-beam sections

ANGLE SHEAR

Safety guarding around hold-down
Easily adjustable hold-down
Four cutting edges to all blades
Mitre cut at 45°

FLAT BAR SHEAR

Easily adjustable hold-down
Good visibility to blade line
Table support with guides
Angle flange trim/mitre to 45°
Shaped blade to give minimum distortion

Taiwanese Punch and Shear

Features

- Punching capacity up to 40mm standard
- Power inching for easy job set up
- Adjustable stroke for faster punching
- Punch table and shear table both fitted with guides as standard

- All work stations guarded
- Most cutting blades are four-sided for long life
- Adjustable length stop with rule
- Five work stations, including notcher
- Fully-filtered hydraulic system
- Telemecanique electrical components
- Pre-Commissioning:
 1. Punch & Shear is run & tested prior delivery
 2. Hydraulic oil is included with machine

Includes

- Full safety guarding at all workstations
- 1 metre length stop for shear/crop stations
- Tooling to all workstations
- Punch, Shear & Notch support tables

Specifications

CODE	P171	Angle Shear - 45° - Mild Steel	~
Model	IW-45K	Round Solid Bar Shear - Mild Steel	Ø30
Punching Pressure	45 Tonne	Square Solid Bar Shear - Mild Steel	25 x 25mm
Punching (Diameter X Thickness)	Ø22 x 15mm, Ø40 x 8mm	Notcher - Rectangle - Mild Steel	50.8 x 90 x 7mm
Punching Throat Depth	165mm	Motor Power	3.75kW / 5hp
Punching Maximum Stroke Length	35mm	Voltage	415V
Punching Cycle/min (15mm Stroke) - Mild Steel	37	Weight (nett)	940kg
Flat Bar Shear (Width x Thickness) - Mild Steel	300 x 10mm		
Flat Bar Shear - Blade Length - Mild Steel	310mm		
Angle Shear - 90° - Mild Steel	75 x 75 x 6mm		