

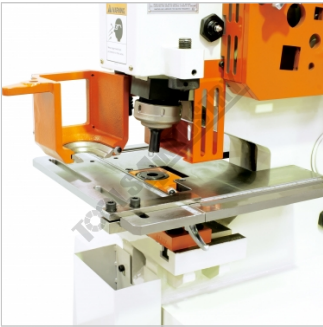
SUNRISE IW-45MQ

Hydraulic Punch & Shear

45 Tonne



SUNRISE IW-45MQ Hydraulic Punch & Shear



Work Table with Adj. Stops



Flat Bar Shear



Square Bar Shear



Round Bar Shear



Angle Shear



Angle Shear



Angle Shear



Angle Shear



Angle Shear

Description

Manufactured in Taiwan

BAR SHEAR

- Adjustable hold-down for cleaner cut
- Single multi-hole hold-down
- Optional equipment for cropping channel, tee and I-beam sections

ANGLE SHEAR

- Safety guarding around hold-down
- Easily adjustable hold-down
- Four cutting edges to all blades
- Mitre cut at 45°



SUNRISE IW-45MQ Hydraulic Punch & Shear

FLAT BAR SHEAR

- Easily adjustable hold-down
- Good visibility to blade line
- Table support with guides
- Angle flange trim/mitre to 45°
- Shaped blade to give minimum distortion

Features

- Punching capacity up to 40mm standard
- Power inching for easy job set up
- Adjustable stroke for faster punching
- Punch table and shear table both fitted with guides as standard
- All work stations guarded
- Most cutting blades are four-sided for long life
- Adjustable length stop with rule
- Four work stations
- Fully-filtered hydraulic system
- Telemecanique electrical components

- Pre-Commissioning:
 1. Punch & Shear is run & tested prior delivery
 2. Hydraulic oil is included with machine

Includes

- Full safety guarding at all workstations
- 1 metre length stop for shear/crop stations
- Tooling to all workstations
- Punch, Shear & Notch support tables

Specifications

ORDER CODE	P170
Model	IW-45MQ
Punching Pressure	45 Tonne
Punching Table Type	Manual
Punching Table Type	~
Punching (Diameter X Thickness)	ø22 x 15mm, ø40 x 8mm
Punching Throat Depth	175mm
Punching Maximum Stroke Length	35mm
Punching Cycle/min (15mm Stroke) - Mild Steel	31
Flat Bar Shear (Width x Thickness) - Mild Steel	350 x 8mm, 180 x 12mm
Flat Bar Shear - Blade Length - Mild Steel	360mm
Angle Shear - 90° - Mild Steel	80 x 80 x 8mm
Angle Shear - 45° - Mild Steel	50 x 50 x 6mm
Round Solid Bar Shear - Mild Steel	Ø25



SHAW MACHINERY
12 FILMER STREET
CLONTARF, QLD 4019
PH: 0738832731

SUNRISE IW-45MQ Hydraulic Punch & Shear

Square Solid Bar Shear - Mild Steel	25 x 25mm
Notcher - Rectangle - Mild Steel	~
Motor Power	3.75kW / 5hp
Voltage	415V
Weight (nett)	930kg