## SHAW MACHINERY 12 FILMER STREET

4019

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## B112 Automatic Hitch Feed & Swivel Head Metal Cutting Band Saw BS-460FAS



Code: B112 Model: BS-460FAS

Capacity: 610 x 380mm (W x H) Rectangle

Weight (Nett): 1770

Dimensions:

275 x 227 x 195

**Description**Manufactured in Taiwan

Fully automatic and intelligent HMI touch screen programmable controller accepts many different job quantities and lengths complete with hydraulic vice clamping and hitch feed system

## **Features**

- Swivelling head for mitre cutting to 45 degree
- Bundle and single cutting mode switch includes bundle cutting clamps (nesting fixture)
- Idle wheel motion proximity switches shuts off machine if blade breaks or slips
- Coolant system incorporating a wash down hose with trigger gun
- Inverter controlled infinitely variable blade speed 25-85mpm
- Precision feed pressure & feed rate dual valve system for optimal performance in any material
- Hydraulic operated carbide blade guides with additional ball bearing guides provides superior accuracy and reduce friction for longer blade life
- Electrical and hydraulic safety interlock prevents machine starting if vices not securely clamped
- Synchronised power driven blade cleaning brush removes swarf from blade
- Dual vice clamping providing burr free cut
- Full stroke hydraulic vice for quick & easy set-up of jobs
- Hydraulic swarf conveyor directs excess waist to side of machine



## Specifications

CODE	B112
Model	BS-460FAS
Cutting Head Beam	Fully-Automatic
Operation Type	Swivel Head
Round @ 90º	460mm
Round @ 45º	380mm
Round @ 60º	~
Square @ 90º	460mm
Square @ 45º	380mm
Square @ 60º	~
Rectangle (W x H) @ 90º	610 x 380mm
Rectangle (W x H) @ 45º	380 x 380mm
Rectangle (W x H) @ 60º	~

Cutting Beam Return	Automatic-Hydraulic
Vice Clamping Fixture	Automatic-Hydraulic
<b>Bundle Cutting Fixture</b>	Yes
Coolant System	Yes
Table Working Height	925mm
Blade Steps / Speeds	Variable 25-85 M/min
Blade Size (L x W x T)	5330 x 41 x 1.3mm
Motor Power	3.75kW / 5hp
Voltage	415V
Weight (nett)	1770kg

