

SUNRISE HBM-75



Hydraulic NC Horizontal Bender

75 Tonne Force



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Front View



Left View



Rear View with Backgauge



Control Panel



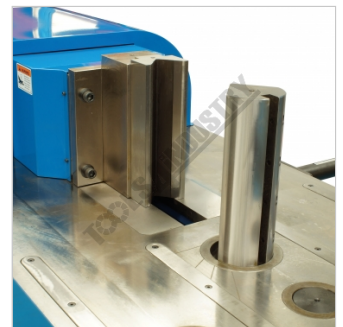
Touch Screen NC Control



Table



Table with Posts Removed
for Optional Attachments



Hydraulic Horizontal Press



Main Post Release Lock
Lever



Offcut Chute



Pressure Adjustment Dial
and Gauge



Switch



Roving Foot Pedal



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Description

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Automatic, manual and jog modes
- ± 0.1 mm cylinder stroke repeatability & accuracy
- 310mm high x 80mm vee bending die
- 3 storage shelves 680 x 190 x 180mm (LxHxD)
- Adjustable pressure dial with gauge
- Includes 1000mm manual backgauge

Specifications

ORDER CODE	P159
Model	HBM-75
Tonne Capacity	75 Tonne
Bending Capacity - Mild Steel	300 x 12mm
Ram Stroke	350mm
Forward/Reverse Speed	8.9 / 9.9mm/sec
Motor Power	5.5kW / 7.5hp
Voltage	415V
Dimensions (L x W x H)	2020 x 1130 x 1500
Weight (nett)	2025kg