

SUNRISE HBM-40



Hydraulic NC Horizontal Bender

40 Tonne Force



SUNRISE HBM-40 Hydraulic NC Horizontal Bender



Front View



Left View



Rear View with Backgauge



Control Panel



Touch Screen NC Control



Table

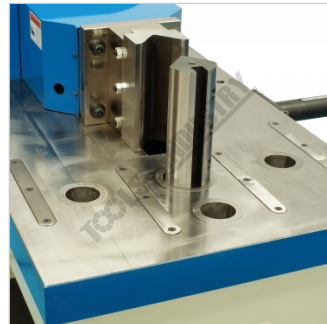
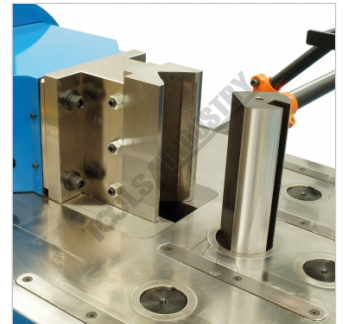


Table with Posts Removed for Optional Attachments



Hydraulic Horizontal Press



Offcut Chute



Pressure Adjustment Dial and Gauge



Main Post Release Lock Lever



Switch



Roving Foot Pedal



SUNRISE HBM-40 Hydraulic NC Horizontal Bender

Description

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Automatic, manual and jog modes
- ± 0.1 mm cylinder stroke repeatability & accuracy
- 210mm high x 80mm vee bending die
- 2 storage shelves 480 x 220 x 170mm (LxHxD)
- Adjustable pressure dial with gauge
- Includes 1000mm manual backgauge

Specifications

| | |
|--------------------------------------|---------------------|
| ORDER CODE | P157 |
| Model | HBM-40 |
| Tonne Capacity | 40 Tonne |
| Bending Capacity - Mild Steel | 200 x 12mm |
| Ram Stroke | 250mm |
| Forward/Reverse Speed | 9.6 / 14.5mm/sec. |
| Motor Power | 3.75kW / 5hp |
| Voltage | 415V |
| Dimensions (L x W x H) | 1590 x 980 x 1350mm |
| Weight (nett) | 1145kg |